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# POWER GENERATION

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PROJECT COLLECTION



COMPOSITE PIPE REPAIR

# COAL PIPE ELBOW REPAIR



**01**

## HIGH-TEMPERATURE COMPOSITE REINFORCEMENT

Numerous coal pipe elbows at a coal-fired plant were badly worn down, with some UT readings below .060". Ten elbows were repaired using a ceramic reinforced putty followed by a high-temperature carbon fiber composite shell.

CF-500 BD - FRP 210 HT - Ceramic Repair Putty - HP-300 HT

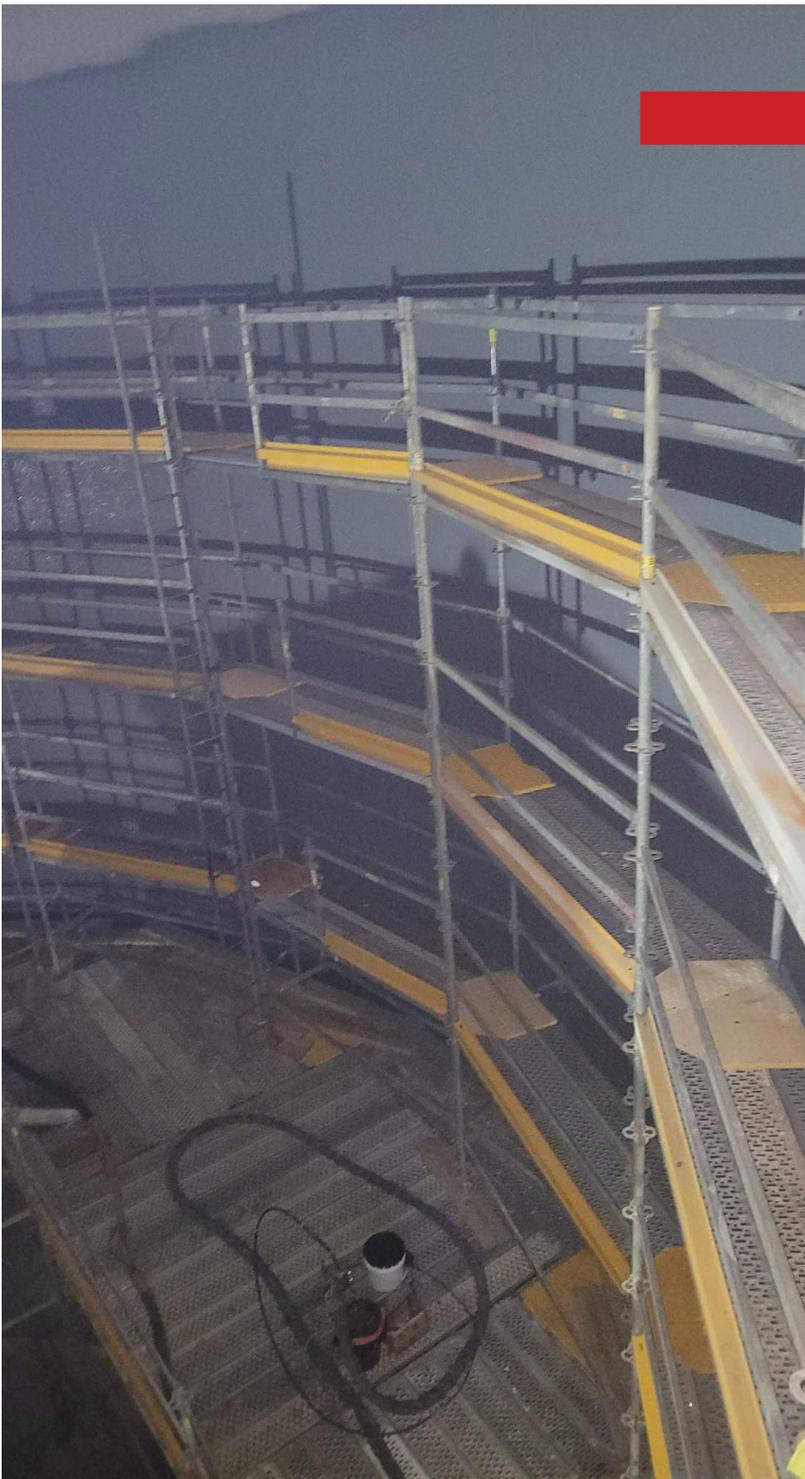


POWER GENERATION



COATINGS

# CRITICAL PATH SPRAY DRY ABSORBER RECOATING



## 02

### PROTECTIVE COATING RESTORATION HALTS METAL LOSS

The inspectors at a 1,076 MW Power Generation facility found significant metal loss on a Spray Dry Absorber caused by corrosion/erosion during operation.

Advanced FRP recommended HP 400 AR, a ceramic-reinforced coating system solution, as it would stop additional metal loss and protect the existing structure. Due to the size and duration of the project, the repair was considered a critical path repair for their fall outage. Applicators were able to complete work ahead of schedule and the repair was no longer considered critical path.

**HP 400 AR**

# COAL PULVERIZER DOOR COATING APPLICATION

## 03

### ABRASION-RESISTANT COATING ENABLES SWIFT RETURN TO SERVICE

A coal-fired power plant was experiencing degradation of the coal pulverizer doors. They needed an easy-to-install coating system that would prevent further degradation of the metal. The system had to be cost-effective and provide outstanding abrasion resistance, even at elevated service temperatures. Our Ceramic Repair Putty HT provided them exactly the solution they needed to return these mills to service without concern.

**Ceramic Repair Putty HT**



COMPOSITE PIPE REPAIR

**PINHOLE LEAK  
IN CIRCULATING  
WATER PIPE**

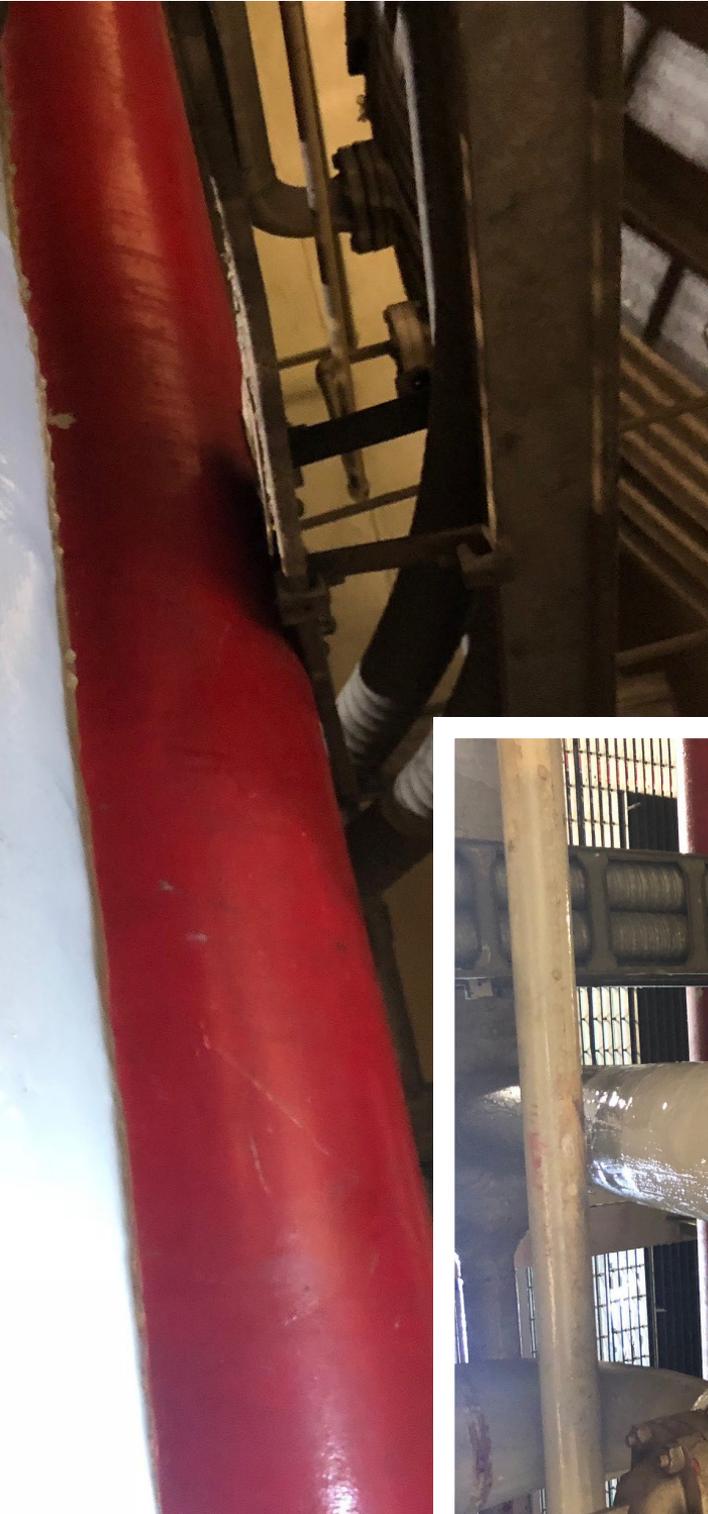


## 04

### HIGH-STRENGTH CARBON FIBER REPAIR STOPS LEAK

A nuclear power plant had a 42-inch diameter circulating water pipe that had developed a pinhole leak. The pipe was repaired by installing a high-strength carbon composite followed by a 100% solids epoxy topcoat.

**CF-500 BD - FRP 210 HT -  
HP-300 Epoxy - FRP 120 HT**



COMPOSITE TANK REPAIR

# INTERNAL CORROSION IN RAW WATER STORAGE TANK

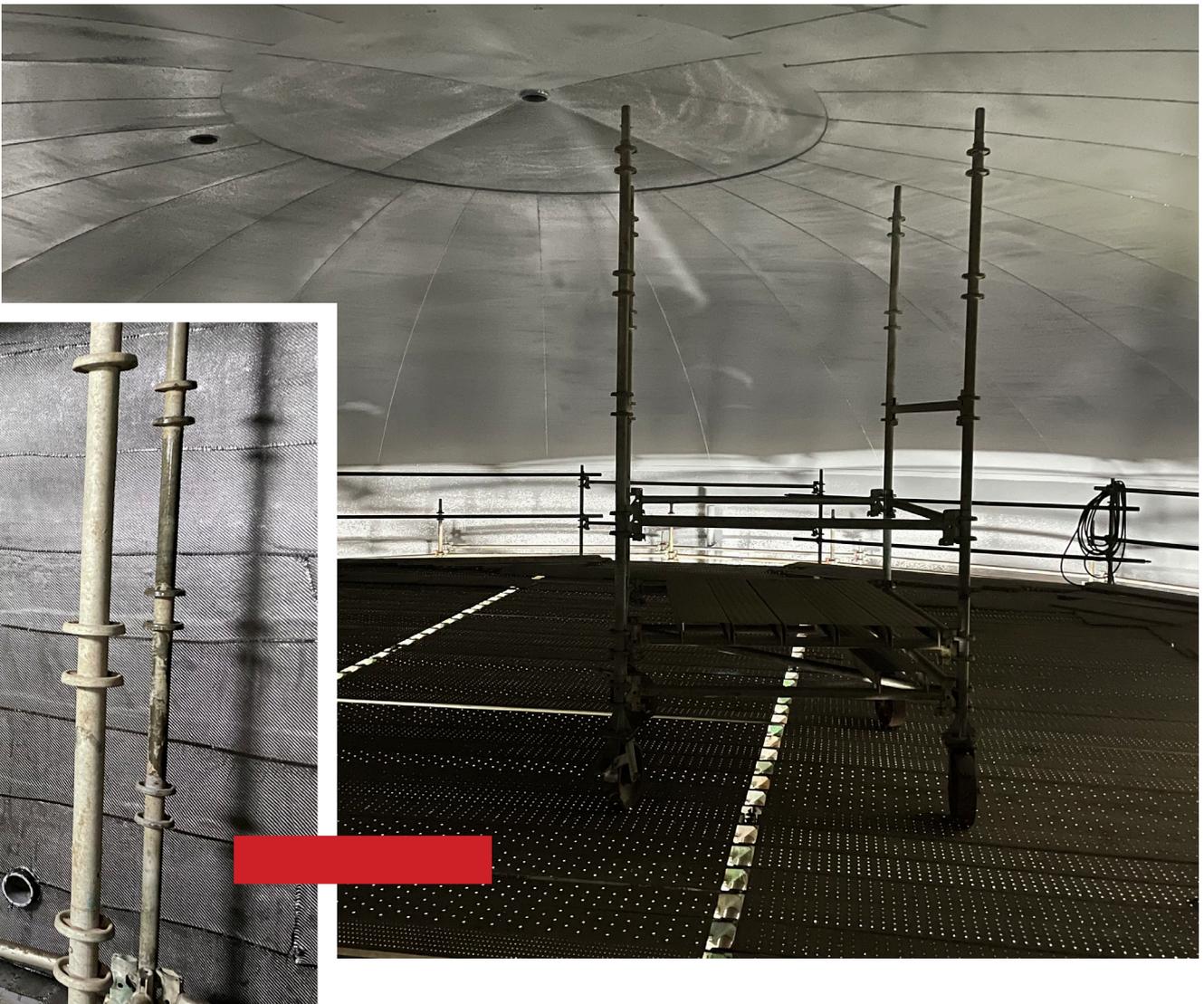


# 05

### LONG-TERM CARBON FIBER REINFORCEMENT RESTORES TANK OPERATIONS

Inspectors at a power generation facility discovered extensive internal corrosion in their raw water storage tank. Because there was no previous coating, Microbially Induced Corrosion quickly degraded the tank with areas at less than 50% remaining wall thickness. The plant chose Advanced FRP's immersion grade, carbon fiber reinforcement system with a glass flake reinforced epoxy topcoat. This provided a long term solution that would structurally reinforce the existing tank and prevent further corrosion.

**FRP Repair Putty - FRP 211 HT Saturant - CF-500 BD - HP 300 GF**



COMPOSITE PIPE REPAIR

# 4-LAYER, HIGH-STRENGTH COMPOSITE REINFORCEMENT





# 06

## AGGRESSIVE WEAR IN SOLID FUEL HANDLING SYSTEM

A coal-fired power plant was experiencing significant wear in their solid fuel handling systems. Especially problematic were the areas where the piping led into the pulverizer and elbows located between the burner and the pulverizer. Advanced FRP trained the plant's internal team and maintenance contractor on the application of a ceramic-lined, carbon fiber wrap on the troublesome areas. After proper surface preparation, our abrasion resistant Ceramic Repair Putty HT was applied at 125 mils to the pipe surface followed by 4-layers of a high-strength, high temperature carbon fiber composite.

**Ceramic Repair Putty HT - FRP 211 HT Saturant  
- CF-500 BD - HP 300 Epoxy**

COMPOSITE PIPE REPAIR

# COAL PIPE ELBOW THROUGH-WALL FAILURES



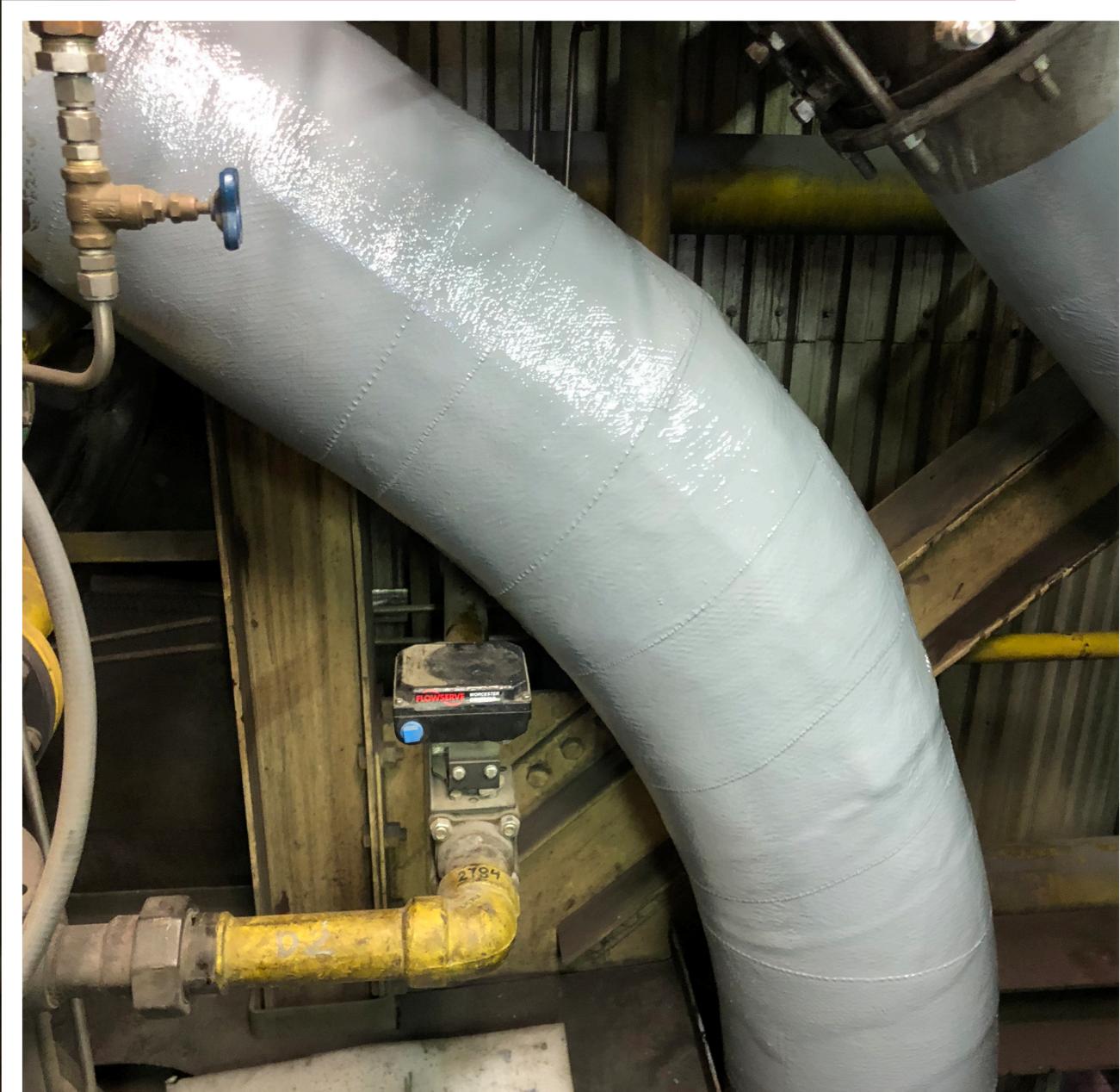
## 07

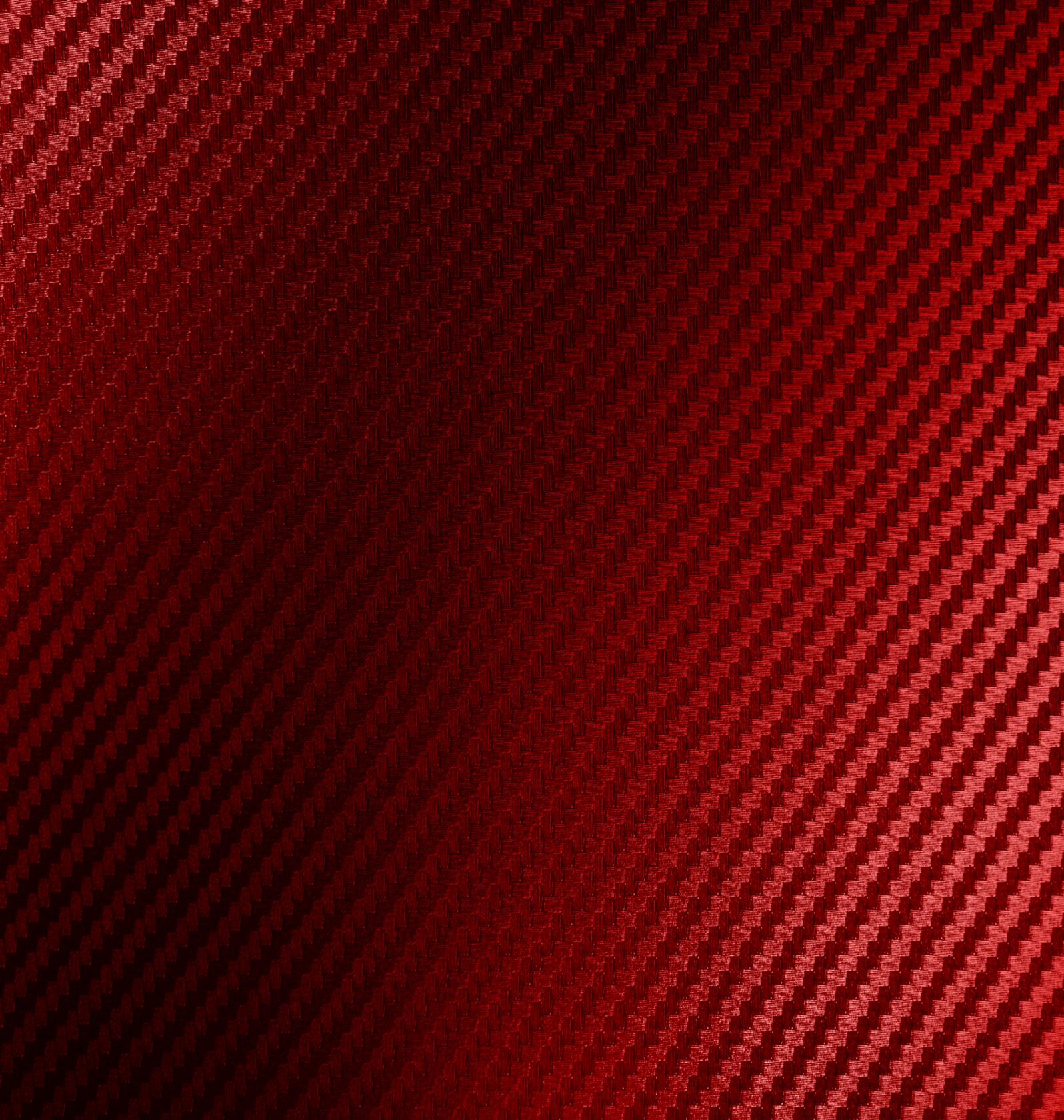
### CARBON FIBER REINFORCEMENT EXTENDS PIPE SERVICE LIFE

A coal-fired power plant had through-wall failures in its coal pipe elbows running into their main boiler. The pipes were repaired by installing an abrasion-resistant ceramic repair putty reinforced with a carbon fiber composite.

CF-500 BD - FRP Saturant 210 HT  
- Ceramic Repair Putty - HP-300 HT

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